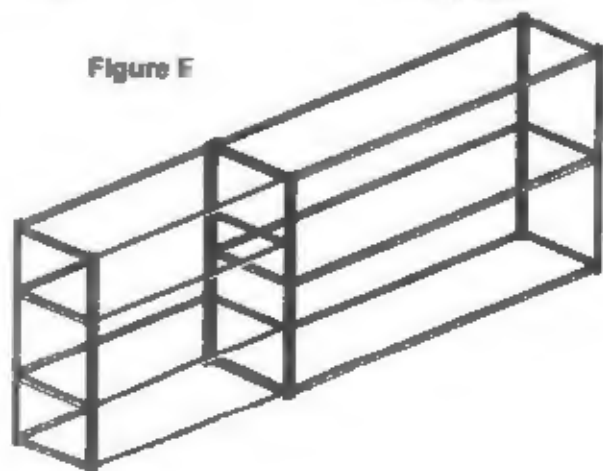
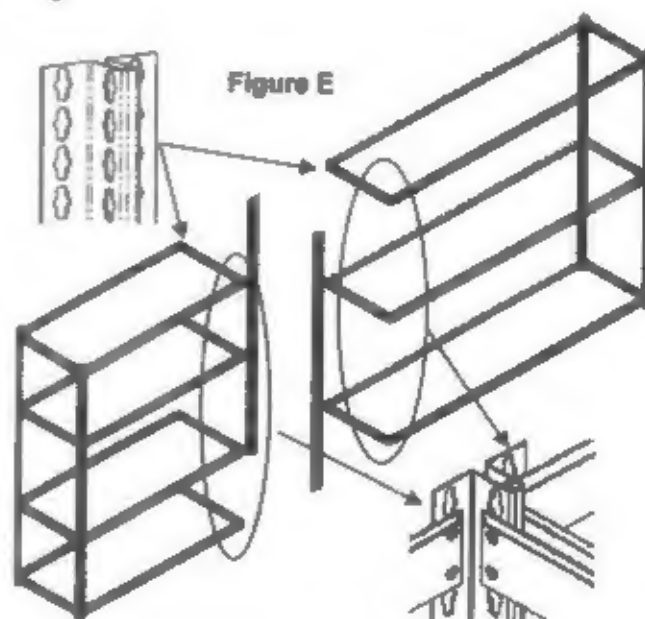
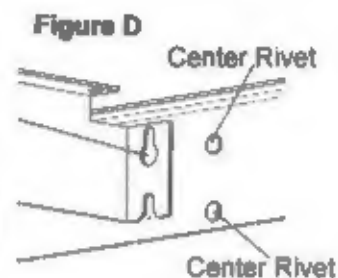
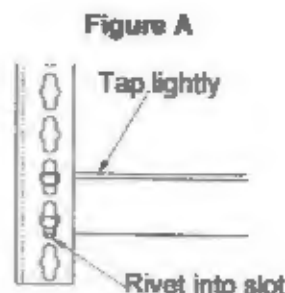
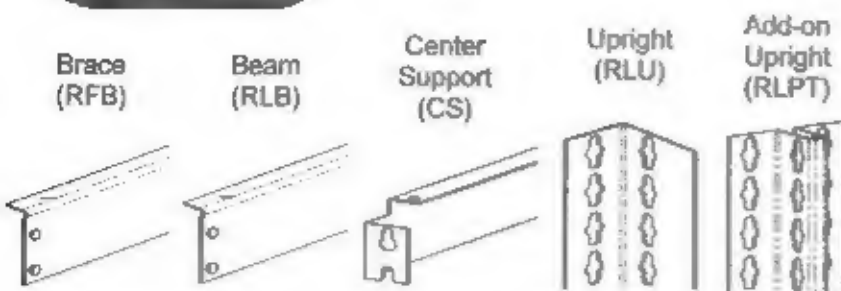




Boltless Industrial Storage Rack



1. Start by assembling an end frame. Take two (2) uprights (RLSU), with one (1) brace (RMB). Skipping one (1) slot from the bottom of each upright (see figure A), place the rivets into the slots of the upright with the flat part facing up and tap lightly to properly seat rivets (See figure B). Continue by adding the remaining braces to complete the necessary levels for the end frame.

2. Continue by constructing another end frame. Be sure to place the braces in the same upright slot locations as the first end unit so that both end units are identical.

3. Next install the beams (RLB). Skipping one slot from the bottom of each upright, place the beam rivets into the slots of the upright with the flat part facing up and tap down lightly to properly seat the rivets. Start at the bottom of the end unit and work your way to the top aligning the beam rivets with the rivets of the front to back braces. **DOUBLE CHECK** the unit and **BE SURE** that all rivets are properly seated.

4. Next install the center supports (CS) to the center rivets of the beams. Start by locating the rivets facing inward on the beams, then with the flat side facing up place the shelf center support hole slot to the top rivet and the notch to the bottom rivet (see figure D). Do this on both ends of the shelf center support, then tap lightly to properly seat.

If you purchased an add-on unit there are a few steps that need to be followed. First make sure that the base unit is free of all items stored. Start by removing two (2) uprights (RLSU) at one (1) end of unit, and the braces (RFB) that are connected to it (see figure D). Take two (2) of the add-on uprights (RLPT), and install them in place of where the uprights (RLSU) were removed. Continue by adding the necessary braces (RFB) to both sides of the add-on uprights to re-complete the base unit (see figure E). Using the uprights removed from the base unit (RLSU), continue by adding beams and braces following step one (1) from this instructions sheet (See figure F)

Rivet Lock Kits

Component Pieces

Item Number		Description		Beam		Brace		Center		Post	Post
Customer	Edgel	Size	Levels	RLB	RFB					RLU	RLPT
H-2188-POST	RLPK60-4	60	post kit 4 posts							4	
H-1523-POST	RLPK72-4	72	post kit 4 posts							4	
H-1060-POST	RLPK64-4	64	post kit 4 posts							4	
H-1894-POST	RLPK96-4	96	post kit 4 posts							4	
RLPT6-2	RLPT6-2	60	tee-post kit 2 posts								2
RLPT8-2	RLPT8-2	72	tee-post kit 2 posts								2
RLPT8-2	RLPT8-2	96	tee-post kit 2 posts								2
H-2188-BEAM	RLBK3618-3	36 x 18	starter 3 levels	6	6			3			
H-1866-BEAM	RLBK3624-3	36 x 24	starter 3 levels	6	6			3			
H-1523-BEAM	RLBK4818-3	48 x 18	starter 3 levels	6	6			3			
H-1060-BEAM	RLBK4824-3	48 x 24	starter 3 levels	6	6			3			
H-1889-BEAM	RLBK4836-3	48 x 36	starter 3 levels	6	6			3			
H-1890-BEAM	RLBK4848-3	48 x 48	starter 3 levels	6	6			3			
H-1525-BEAM	RLBK6018-3	60 x 18	starter 3 levels	6	6			3			
H-1389-BEAM	RLBK6024-3	60 x 24	starter 3 levels	6	6			3			
H-2196-BEAM	RLBK6036-3	60 x 36	starter 3 levels	6	6			3			
H-2187-BEAM	RLBK6048-3	60 x 48	starter 3 levels	6	6			3			
H-1527-BEAM	RLBK7218-3	72 x 18	starter 3 levels	6	6			6			
H-1061-BEAM	RLBK7224-3	72 x 24	starter 3 levels	6	6			6			
H-1203-BEAM	RLBK7236-3	72 x 36	starter 3 levels	6	6			6			
H-1389-BEAM	RLBK7248-3	72 x 48	starter 3 levels	6	6			6			
H-1531-BEAM	RLBK9618-3	96 x 18	starter 3 levels	6	6			9			
H-1380-BEAM	RLBK9624-3	96 x 24	starter 3 levels	6	6			9			
H-1062-BEAM	RLBK9636-3	96 x 36	starter 3 levels	6	6			9			
H-1204-BEAM	RLBK9648-3	96 x 48	starter 3 levels	6	6			9			
H-2188-FRAME	RLBK3618-1	36 x 18	add-on 1 level	2	2			1			
H-1866-FRAME	RLBK3624-1	36 x 24	add-on 1 level	2	2			1			
H-1523-FRAME	RLBK4818-1	48 x 18	add-on 1 level	2	2			1			
H-1060-FRAME	RLBK4824-1	48 x 24	add-on 1 level	2	2			1			
H-1889-FRAME	RLBK4836-1	48 x 36	add-on 1 level	2	2			1			
H-1890-FRAME	RLBK4848-1	48 x 48	add-on 1 level	2	2			1			
H-1525-FRAME	RLBK6018-1	60 x 18	add-on 1 level	2	2			1			
H-1389-FRAME	RLBK6024-1	60 x 24	add-on 1 level	2	2			1			
H-2196-FRAME	RLBK6036-1	60 x 36	add-on 1 level	2	2			1			
H-2187-FRAME	RLBK6048-1	60 x 48	add-on 1 level	2	2			1			
H-1527-FRAME	RLBK7218-1	72 x 18	add-on 1 level	2	2			2			
H-1061-FRAME	RLBK7224-1	72 x 24	add-on 1 level	2	2			2			
H-1203-FRAME	RLBK7236-1	72 x 36	add-on 1 level	2	2			2			
H-1389-FRAME	RLBK7248-1	72 x 48	add-on 1 level	2	2			2			
H-1531-FRAME	RLBK9618-1	96 x 18	add-on 1 level	2	2			3			
H-1380-FRAME	RLBK9624-1	96 x 24	add-on 1 level	2	2			3			
H-1062-FRAME	RLBK9636-1	96 x 36	add-on 1 level	2	2			3			
H-1204-FRAME	RLBK9648-1	96 x 48	add-on 1 level	2	2			3			